

Date: Saturday, 11/5/2005 12:57:13 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 350 BASKET LID (SHORT)				
Job Number	: 23714B			Part Number	: D3266041			
Estimate Number	: 10210			Drawing Number	: D3266-041 REV A			
P.O. Number	: N/A			Project Number	: N/A			
This Issue	: 11/5/2005		S.O. No.	: N/A				
Prsht Rev.	: NC		Type	: LARGE FAB ASSY				
First Issue	: N/A			Material	: N/A			
Previous Run	: N/A			Due Date	: 11/30/2005			
Written By	: SEE COMMENT BELOW			Qty:	1 Um: Each			
Checked & Approved By	: SEE ABOVE USER & DATE							
Comment	: Est Rev:B Re-Format 05-11-03 JLM							

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	D31663	Basket Hoop	B 26382	MA 06/04/04
2.0	M304TS0750W065	304 SQ Tube.75x.75x.065W	M 100560	MA 06/04/04
3.0	D22321	Hinge	B 23245	MA 06/04/04
4.0	D23271	Spacer Bushing	B 24873	MA 06/04/04
5.0	D2506	Placard	B 24875	MA 06/05/04
6.0	D2581	Mounting Bracket	B 25834	MA 06/05/04
7.0	M304EX07516F	Expanded Metal Flat Stai	M 100518	MA 06/05/04
8.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1		



Comment: LARGE FABRICATION RESOURCE 1

1-Cut (4) D2236 From D3166-3

2-Cut 3/4" x 3/4" square tubing as per Dwg D3266

3-Drill holes in D3266-1 as per Dwg D3266 using Drill Jig DT8305

4-Deburr & Remove all markings from material

5-Weld as per Dwg D3266 using Welding Table and corner Jig Deburr as required

06/04/04

9.0	QC9/6	DDIMENSIONAL & WELDING INSPECTION	



Comment: DDIMENSIONAL & WELDING INSPECTION

PD 06-04-07

10.0	POWDER COATING	POWDER COATING	



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

DL 06/04/11 (1)

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11.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Wing Walk Batch: 118850

and Spray Paint black Batch: M19640

as per Dwg D3266 and QSI 005 4.4

DL 06/04/18 (1)

12.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: Inspect Powder Coat and Wing Walk

FL 06 09/11 (D)

13.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SD 06/04/18 (1)

Job Completion



U 06-04-18